

Purchase Order Receipt Listing

Monday, March 20, 2017 8:22:29 AM

Monday, March 20, 2017 8:22:29 AM
All amounts are calculated in domestic currency.

All Vendors	PO ID PO35539	Receipt Dates from 3/20/2017 to 3/20/2017	All Line Item Types
All Item ID/GL/WOs	All Rec. Employees	All Currencies	Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID	Vendor Name	VendorID	Vendor Name	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO35539	9	VC-COP001	Thyssenkrupp Materials CA Ltd	MT7075T6B5.000X0.3 f 75	3/20/2017	3/20/2017	12.0000	\$18.51	0.0000	0	\$222.13
CAD	No			7075-T6 BAR 5.000" f X 0.375" m137090		12.0000	PL0U01				
10		MT7075T6B6.000X0.2 f 50			3/20/2017	3/20/2017	12.0000	\$16.06	0.0000	0	\$192.77
No		7075-T6 BAR 6.000" f X 0.250" m137090			12.0000	PL0U01					
11		M7075T6B7.000X2.0 f 00			3/20/2017	3/20/2017	13.3749	\$67.22	0.0000	0	\$899.08
No		7075-T6 BAR 7.000" f X 2.000" (order in billetts - 13.375") m137090			13.3749	PL0U01					

Total Received Quantity: _____
Total Qty to Inspect (PO U/M): _____
Total Reject Quantity: _____
Total Receipt Value: _____
Total Balance Due Quantity: _____

37.3749
0.0000
0.0000
1,313.98
0.0000

BILL OF LADING

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

SC 27
 No: PEC 36077
 Ship Date 20Mar17 at 14:55 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC- 26366- 1 Your PO # 35539
 ALUMINUM PLATE 7075-T651
 .375" THICK X 5.0000" X 144.0000"

Heat Number 205967B3 Tag No 629959

Quantity 5.00 SFT PCS 1 Wt LBS 29

MTR

2) Our Order PEC- 26366- 2 Your PO # 35539
 ALUMINUM PLATE 7075-T651
 .250" THICK X 6.0000" X 144.0000"

Heat Number 205937B6 Tag No 629960

Quantity 6.00 SFT PCS 1 Wt LBS 23

MTR

3) Our Order PEC- 26366- 3 Your PO # 35539
 ALUMINUM PLATE 7075-T651
 2.00" THICK X 7.0000" X 13.3750"
 * GRAIN DIRECTION ALONG THE 13.375" DIM *****

Heat Number 1650031653 Tag No 683764

Quantity 7.80 SFT PCS 12 Wt LBS 241

MTR

TOTAL: Tags 3 PCS 14 Wt LBS 293

ADD ON TO 26145 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Matthew

*Bent in
Gass*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
5400333344-50			ALFLR00984-60.5		Sawed Plate		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:		
1228334	5	01/20/2017	7075	BARE	T651		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:		
4518 LB	13 PCS EST.	2064757	0.3750 IN	60.500 IN	144.500 IN		
SHIP TO:		SOLD TO:					
COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 2077699: LOT 205967B3: 13 pieces

Certified Specifications

AMS 4045/RevL AMS-QQ-A-250/12/RevA ASTM B 209/Rev14

Test Code: 1512

Test Results:

LOT: 205967B3 CAST: 351 DROP: 19 INGOT: 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	86.1 : 86.2 (594 : 594)	76.7 : 77.1 (529 : 532)	13.0 : 13.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	1.4	0.03	2.6	0.20	5.7	0.03	0.01	0.02	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4448506

Kaiser Order Number: 1228334

Line Item: 5

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405096312

CstAr

CstOr 281891

Wgt.: 29 LB

Date 03/15/2017

Tomas Sanchez

*Brett in
Brett Galt***CERTIFIED TEST REPORT**<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.223 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is free of Conflict Minerals, as defined in Section 152 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Plant Serial: 4448506
Kaiser Order Number: 1228334
Line Item: 5

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405096312
CstAr CstOr 281891
Wgt.: 29 LB Date 03/15/2017

*Brett in
Brett's*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:	
5400333344-40			ALFLR00983-60.5		Sawed Plate	
KAISER ORDER NUMBER:		LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:
1228334		4	01/31/2017	7075	BARE	T651
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:
6660 LB	29 PCS EST.		2064972	0.2500 IN	60.500 IN	144.500 IN
SHIP TO:	SOLD TO:					
COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US	COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US					

MHU 2082231: LOT 205937B6: 7 pieces

MHU 2082239: LOT 205937B6: 22 pieces

Certified Specifications

AMS 4045/RevL AMS-QQ-A-250/12/RevA ASTM B 209/Rev14

Test Results:

Test Code: 1512
LOT: 205937B6 GAST: 351 DROP: 19 INGOT: 2

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper Dir/#Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation %
T651 LT / 02 (Min:Max) 85.2 : 85.6 75.5 : 76.1 11.3 : 11.5
(587 : 590) (521 : 525)

(ASTM E1251)

Chemistry:	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	V	Zr	Other
Actual	0.07	0.15	1.4	0.03	2.6	0.20	5.7	0.03	0.01	0.02	TOT 0.05

Chemistry:	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	V	Zr	Other
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4449985

Kaiser Order Number: 1228334

Line Item: 4

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405096370

CstAr CstOr 281891

Wgt.: 23 LB Date 03/15/2017

Tomas Sanchez



*Best in
Glass*

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is free of Conflict Minerals, as defined in Section 152 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James P. Lawrence

Plant Serial: 4449985

Kaiser Order Number: 1228334

Line Item: A

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405096370

CstAr CstOr 281891

Wgt.: 23 LB Date 03/15/2017

Tomas Sanchez

INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2016110087
Customer : THYSSENKRUPP MATERIALS NA
DAYS DISTRIBUTION AND LOGISTICS 3304 REEDY DR,
ELKHART, IN 46514-7665, IN, 46514-7665, US
Purchase Order No. : 5400319973-R01
Mat No. : ALFLR00999
Alloy : 7075
Batch No. : 1650031653
Cast No. : T-16-0402
Dimensions : 2.000x72.50x144.50 inch
Master standard : ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

	PI-No.	Spec.No.	Rp1.0	Rp0.2 Ksi	Rm Ksi	A4d %	Z	Rp/Rm
LT Min	-	-	-	67	77	6	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	72.9	83.2	13.6	-	-
Act	1	-	-	72.9	83.2	13.1	-	-
Act	2	-	-	72.9	83.1	13.2	-	-
Act	2	-	-	73.2	83.1	13.2	-	-

Chemical Composition In %, Remainder Al

Spec. : ASTM B209-2014, AMS4045L, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.024	0.087	1.709	0.002	2.447	0.185	5.689	0.0331	0.0096	0.0232

Other tests

DIMENSIONAL CONTROL: OK
SURFACE CONTROL: OK

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND,
UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE
SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF Aleris Aluminum
(ZHENJIANG) CO. LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405096385
CstAr CstOr 281891
Wgt.: 241 LB Date 03/14/2017

Tomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M7075T6B7.000X2.000
 DATE: 17-03-21

PO / BATCH NO. P035539/M137080

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 13.375"
 QUANTITY INSPECTED: 13.375"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 7.000" x 2.000"
 THICKNESS RECEIVED: 7.000" x 2.000"
 SHEET SIZE ORDERED: 0
 SHEET SIZE RECEIVED: 0

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>H: 1650031653</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	38	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	<u>9-88</u>	SIGNED OFF BY:
DATE:	<u>MAR 21 2017</u>	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6B5.000X0.375
 DATE: 17-03-21

PO / BATCH NO: P0/35539/M137080

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 5.000" X 0.375" X 12"
 QUANTITY INSPECTED: 5.000" X 0.375" X 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"
 THICKNESS RECEIVED: 0.377"
 SHEET SIZE ORDERED: 12"
 SHEET SIZE RECEIVED: 0

DESCRIPTION	NCR (Check Y/N)	COMMENTS	
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>		
CORRECT FINISH	Y <input checked="" type="checkbox"/>	N	
CORROSION	Y <input checked="" type="checkbox"/>	N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>		
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	N	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	N	H: 20596783
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/>	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/>	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>38</u> <u>008</u>	SIGNED OFF BY: _____
DATE: <u>MAR 21 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL H707576B6 0.000X0.250
 DATE: 17-03-21

PO BATCH NO PO 35539/M 137090

MATERIAL CERT REC'D:	<u>Yes</u>	THICKNESS ORDERED:	<u>0.250"</u>
QUANTITY RECEIVED:	<u>12' (6.000X0.250)</u>	THICKNESS RECEIVED:	<u>0.250"</u>
QUANTITY INSPECTED	<u>12' (6.000X0.250)</u>	SHEET SIZE ORDERED	<u>0'</u>
QUANTITY REJECTED:	<u>0'</u>	SHEET SIZE RECEIVED:	<u>0'</u>

DESCRIPTION	NCR (Check Y/N)	COMMENTS	
SURFACE DAMAGE	<u>Y</u> <u>0</u>		
CORRECT FINISH	<u>0</u> <u>Y</u>		
CORROSION	<u>Y</u> <u>0</u>		
CORRECT GRAIN DIRECTION	<u>0</u> <u>Y</u>		
CORRECT MATERIAL	<u>0</u> <u>Y</u>		
CORRECT THICKNESS	<u>0</u> <u>Y</u>		
PHOTO REQUIRED	<u>Y</u> <u>0</u>		
CORRECT MATERIAL	<u>0</u> <u>Y</u>		
CORRECT REF # TO LINK CERT	<u>0</u> <u>Y</u>		
CORRECT MATERIAL IDENTIFICATION	<u>0</u> <u>Y</u>	<u>H: 205937B6</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>0</u>		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>N</u>		
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>N</u>		

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>38</u> <u>0.00</u>	SIGNED OFF BY: _____
DATE: <u>MAR 21 2011</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017
PO Print Date 3/9/2017

Page Number 1 of 6

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAR 09 2017

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.750	303 Round Bar 0.750	3/15/2017 Yes 3/15/2017	12.00 f		\$5.35 6.3625	75.15 \$64.17

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

2	M303R1.000	303 Round Bar 1.00	3/15/2017 Yes 3/15/2017	12.00 f		Line Total: \$9.51	\$64.17 \$114.09
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

SP170313
Line Total: \$114.09

PO Instructions: QUOTE NO: ST-25935

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017

PO Print Date 3/9/2017

Page Number 2 of 6

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie		
Vendor Phone	905 669 9444	Customer POID			
Ship To Contact		Customer Tax #	10127-2607		
Ship To Phone		Terms	Net 30		
Ship Via:	VENDOR'S TRUCK	Currency	CAD		
Ship Acct:		FOB	FCA - (Free Carrier)		
3 M6061T6B0.750X00.750	6061-T6 Bar .750 x .750	3/15/2017 Yes 3/15/2017	12.00 f	\$4.60	\$55.20
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
4 M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	3/15/2017 Yes 3/15/2017	12.00 f	Line Total: \$5.42	\$65.00
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
5 M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	3/15/2017 Yes 3/15/2017	12.00 f	Line Total: \$10.99	\$131.93
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					

PO Instructions: QUOTE NO: ST-25935

Note:

6061-T6B-13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017

PO Print Date 3/9/2017

Page Number 3 of 6

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Acct:

6 M6061T6B2.000X03.500 6061-T6 Bar 2.00 x 3.50 3/15/2017 12.00 Line Total: \$131.93

Yes
3/15/2017
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

7 M6061T6B2.500X01.500 6061-T6 Bar 2.50 x 1.50 3/15/2017 12.00 Line Total: \$269.30

Yes
3/15/2017
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$13.87 \$166.48

PO Instructions: QUOTE NO: ST-25935

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017

PO Print Date 3/9/2017

Page Number 4 of 6

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer Chantal Lavoie

Customer POID

10127-2607

Customer Tax # Net 30

Terms

Currency CAD

FOB FCA - (Free Carrier)

8 M6061T6R3.250 ✓ 6061-T6 RD BAR 3.250" 3/15/2017 Yes 3/15/2017

12.00 ✓ \$26.00 \$311.96
f

SP1703-B

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$311.96

9 M7075T6B5.000X0.375 ✓ 7075-T6 BAR 5.000" X 0.375" 3/20/2017 Yes 3/20/2017

12.00 ✓ \$24.58 \$295.00
f

SP1703-20

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$295.00

PO Instructions: QUOTE NO: ST-25935

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017

PO Print Date 3/9/2017

Page Number 5 of 6

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

10	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	3/20/2017	12.00	\$21.33	\$256.00
			Yes	f		
			3/20/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 6 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

11	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375")	3/15/2017	13.37	\$89.27	\$1,194.00
			Yes	f		
			3/15/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Line Total: \$256.00

Line Total: \$89.27 \$1,194.00

SP 17 03-20 **Line Total:** \$1,194.00

PO Instructions: QUOTE NO: ST-25935

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35539**

Purchase Order Date 3/9/2017

PO Print Date 3/9/2017

Page Number 6 of 6

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

12 71401-45 PROCUREMENT 3/15/2017 1.00 \$0.00 \$0.00
QUALITY CLAUSES

No
3/15/2017

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

SOFT-B3, B1
Line Total: \$0.00

PO Total: \$2,923.14

PO Instructions: QUOTE NO: ST-25935

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Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 3/9/2017